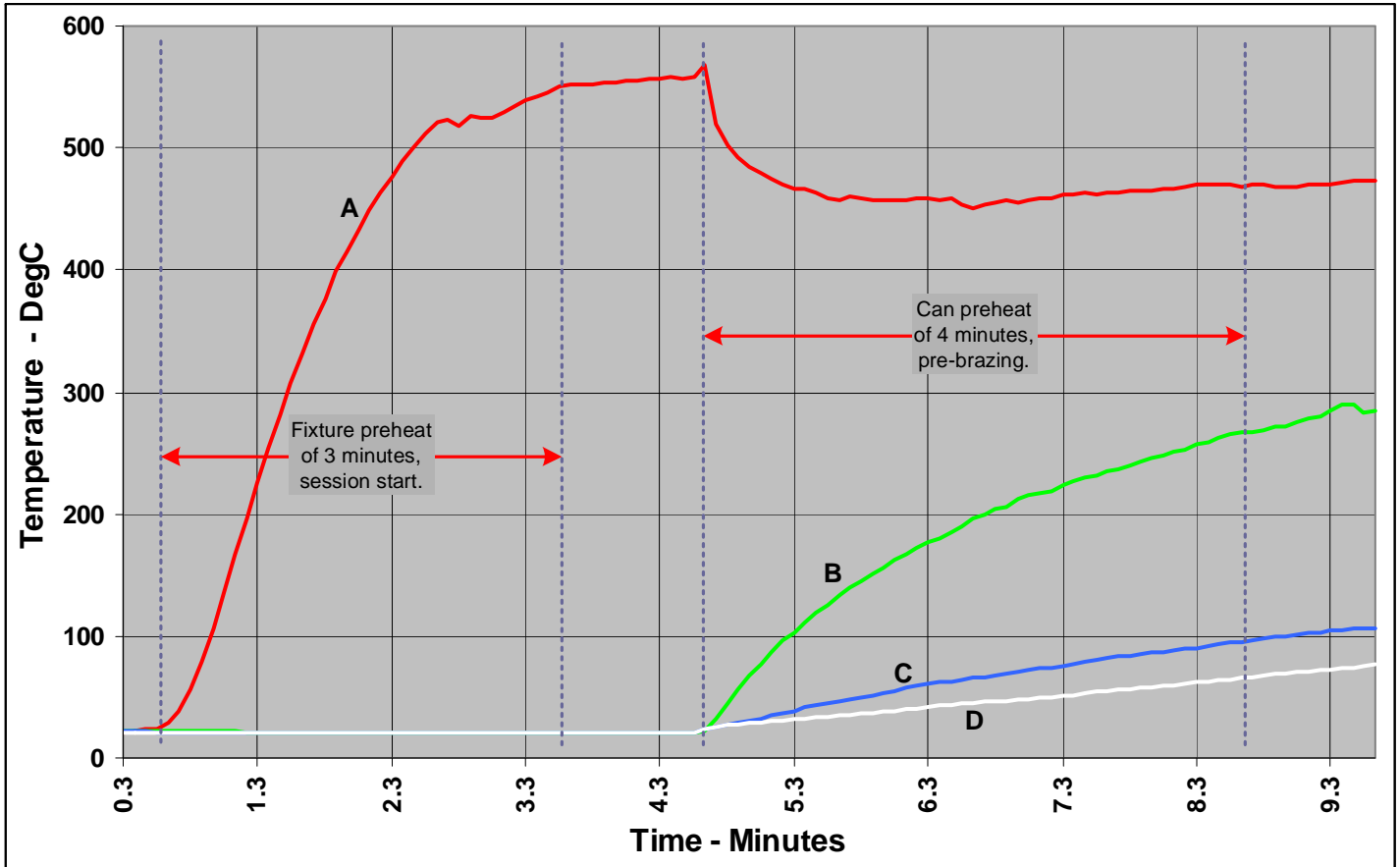


FIXTURE AND CAN HEAT / BRAZING CYCLE



Timing - Minutes	
Preheat (Flux here)	4
Torch Brazing	3
Post braze cool down	0
Cycle total	7

