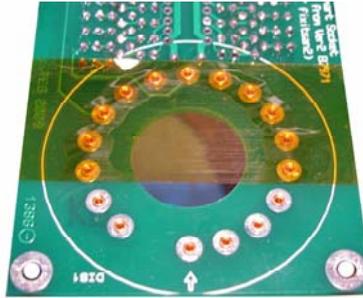


B7971 SmartSocket: Tube socket pin soldering



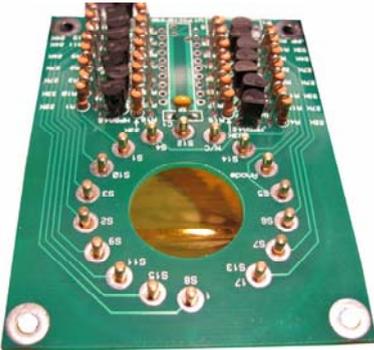
1. Load pins into holes, keeping board level



2. Cover with tape (Kapton shown) to hold them in place



3. Cover all the pins with tape and press against board



4. Flip the board over



6. Solder the pins, taking care to not push them with the iron

The pins provided will fairly well self-center themselves in the holes and pressing the board onto a high density foam sheet (I prefer silicone rubber for its heat resistance) socket openings down will make this process more tolerant to side pressure moving the pins while soldering.